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FLANGE TYPE (SARA-VDF)



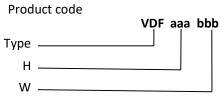
VDF SECTION DETAILS



DESCRIPTION

Volume control damper are designed to suit client individual requirements, maintain and safe air flow level in ventilation system.

Ordering



SPECIFICATION

- Parallel volume control damper
- Opposed volume control damper
- Frame: Manufactured from galvanized formed steel channel G90 150mmx35x1.2mm (18Ga)

Blades: Galvanized steel (1.0mm) (20 Ga)

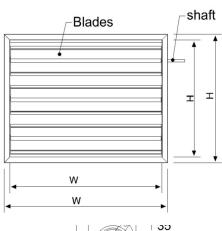
Bushings: Self oiling bronze bushings 12.7mm diameter

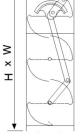
Bearing Pin: Plated steel rod 12.7mm diameter VDF Available – Parallel or opposed blasé - Manual Quadrant or motorized

Damper up to 305mm high are single blade construction otherwise will be multiblade damper

Damper size 1200x1200mm is manufactured as single section bigger sizes will be multiple sections

PRODUCT OPTION STAINLES STEEL





Opposite Blade

W mm	H mm	Number of Blades	
100	100	1	
150	150	1	
200	200	1	
250	250	1	
300	300	1	
350	350	2	
400	400	2	
450	450	2	
500	500		
550	600	3	
600	700	4	
650	800	4 5 5 6	
700	900		
750	1000		
800	1100		
850	1200	7	
900	1300	7	
950	1400	8	
1000	1500	9	
1050	1600	9	
1100	1700	10	
1200	1800	12	

VOLUME CONTROL DAMPER





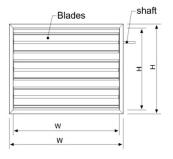
SLEEVE TYPE (SARA-VDS)



VDS



SECTION DETAILS

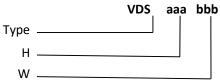


DESCRIPTION

Volume control damper are designed to suit client individual requirements, maintain and safe air flow level in ventilation system.

Ordering





SPECIFICATION

- Parallel volume control damper
- Opposed volume control damper
- Frame: Manufactured from galvanized formed steel channel G90 150mmx35x1.5mm (16Ga)

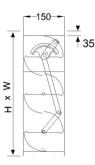
Blades: Galvanized steel (1.2mm) (18 Ga)

Bushings: Self oiling bronze bushings 12.7mm diameter

Bearing Pin: Plated steel rod 12.7mm diameter VDF Available – Parallel or opposed blasé - Manual Quadrant or motorized

Damper up to 305mm high are single blade construction otherwise will be multiblade damper

Damper size 1200x1200mm is manufactured as single section bigger sizes will be multiple sections PRODUCT OPTION STAINLES STEEL



W in mm	H in mm	Number of Blades	
100	100	1	
150	150	1	
200	200	1	
250	250	1	
300	300	1	
350	350	2	
400	400	2	
450	450	2	
500	500	3 3 4	
550	600		
600	700		
650	800	4	
700	900	5	
750	1000	5	
800	1100	6	
850	1200	7	
900	1300	7	
950	1400	8	
1000	1500	9	
1050	1600	9	

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ROUND SPIGOT DAMPER (SARA-RSD)

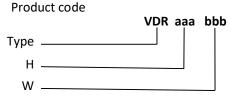




SPECIFICATION

Volume control damper are designed to suit client individual requirements, maintain and safe air flow level in vent

Ordering



SPECIFICATION

- Parallel volume control damper
- Opposed volume control damper

Frame: Manufactured from galvanized formed steel channel G90 150mmx35x1.5mm (16Ga)

Blades: Galvanized steel (1.2mm) (18 Ga)

Bushings: Self oiling bronze bushings 12.7mm diameter

Bearing Pin: Plated steel rod 12.7mm diameter VDF Available – Parallel or opposed blasé - Manual Quadrant or motorized

Damper up to 305mm high are single blade construction otherwise will be multiplied damper

Damper size 1200x1200mm is manufactured as single section bigger sizes will be multiple sections

PRODUCT OPTION STAINLES STEEL

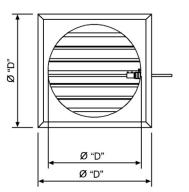


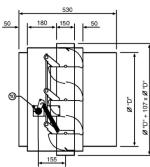
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SECTION DETAILS





Parallel Blade (PB)

W in mm	H in mm	Number of Blades	
550	550	3	
600	600	4	
650	650	4	
700	700	5	
750	750	5	
800	800	6	
850	850	7	
900	900	7	
950			
1000			
1050			
1100			
1200			

OVAL SPIGOT DAMPER (SARA-OSD)



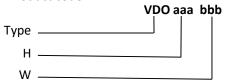


DESCRIPTION

Volume control damper are designed to suit client individual requirements, maintain and safe air flow level in ventilation system.

Ordering

Product code



SPECIFICATION

- Parallel volume control damper
- Opposed volume control damper

Frame: Manufactured from galvanized formed steel channel G90 150mmx35x1.5mm (16Ga)

Blades: Galvanized steel (1.2mm) (18 Ga)

Bushings: Self oiling bronze bushings 12.7mm diameter

Bearing Pin: Plated steel rod 12.7mm diameter VDF Available – Parallel or opposed blasé - Manual Quadrant or motorized

Damper up to 305mm high are single blade construction otherwise will be multiplied damper

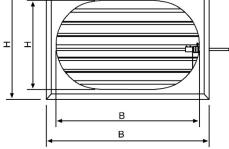
Damper size 1200x1200mm is manufactured as single section bigger sizes will be multiple sections

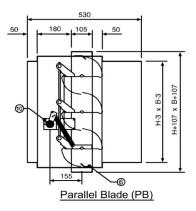
PRODUCT OPTION STAINLES STEEL



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- 1				
	W in mm	H in mm	Number of Blades	
	100	100	1	
	150	150	1	
	200	200	1	
	250	250	1	
	300	300	1 2 2 3 3 3 3 4 4 4	
	350	350		
	400	400		
	450	450		
	500	500		
	550	600		
	600	700		
	650	800		
	700	900	5	
	750	1000	5 6	
	800	1100		
	850	1200	7	
	900	1250	7	



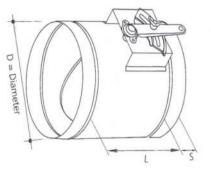
ROUND VOLUME CONTROL DAMPER

(SARA-RVCD)



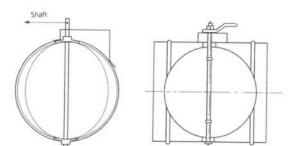


SECTION DETAILS

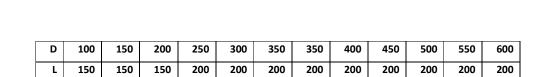


SPECIFICATION

- Housing-made of galvanized steel materials Ga.20
- Blade-made of galvanized steel material Ga.18
- Bearing pin-plated steel rod 12.7mm diameter
- Bushing-self oiling bronze bushing 12.7mm diameter
- Quadrant; locking quadrant with position indicator



Ordering		
Product Code :	<u>RVDC</u>	<u>aaa</u>
Туре		
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PRODUCT OPTION STAINLES STEEL





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SPIN COLLAR DAMPER

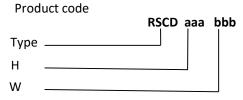
(SARA-SCD)





DESCRIPTION

Ordering



SPECIFICATION

Standard Materials & Construction

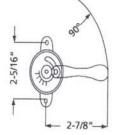
- Frame: 24 Gauge Galvanized Steel
- Blade: 20 Gauge Galvanized steel
- Operation: Hand quadrant fro manual operation with position indicator



'RAPIT' REGULATOR UP TO Ø 150mm

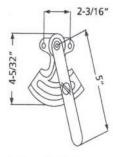
3/8" WEDGELOC" REGULATOR

SEATS UP TO Ø 250mm



"Q-0

1/4" DIAL REGULATOR SEATS & BEARING UP TO Ø 200mm



3/8" QUADRANT SETS Ø300mm & above

D 100 150 200 250 300 350 L 200 200 200 250 300 350

PRODUCT OPTION STAINLES STEEL



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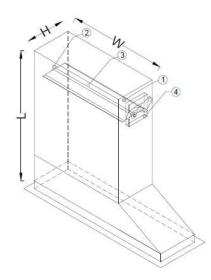


SARA VOLUME CONTROL DAMPER

TAKE OFF WITH VCD



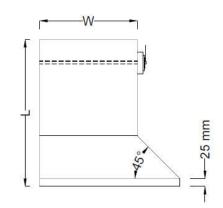
Parallel Blades



- 1) BLADES: Galvanized 1.20mm (18) galvanized steel
- 2) BUSHINGS: Self Oiling Bronze Bush 12.70mm Diameter
- 3) BEARING PIN: Plated steel rod 12.70mm
- 4) QUADRANT: Manual Quadrant or Motorizes

Damper up to 305mm high are single blades construction. Otherwise will be multiplied damper.

Damper size 1200 x 1200 mm is manufactured as a single section bigger sizes will be multiple sections



Vertical Mounting

Standard Sizes

 $500 \times 100 - 300$ $500 \times 100 - 350$ $500 \times 100 - 400$ $500 \times 150 - 300$ $600 \times 100 - 300$ $600 \times 100 - 350$ $600 \times 150 - 300$ $600 \times 150 - 350$ $600 \times 150 - 400$ $600 \times 150 - 450$

PRODUCT OPTION STAINLES STEEL



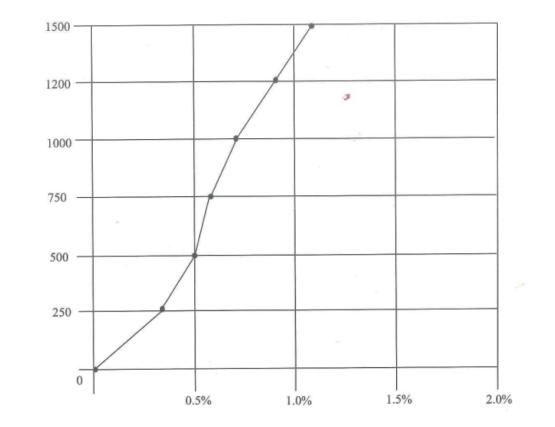
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PERFORMANCE CHART

LEAKAGE DATA



LEAKAGE AS % OF FLOW



DUCT PRESSURE (Pa)

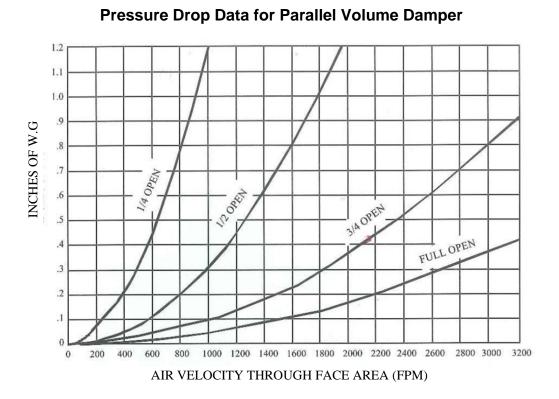


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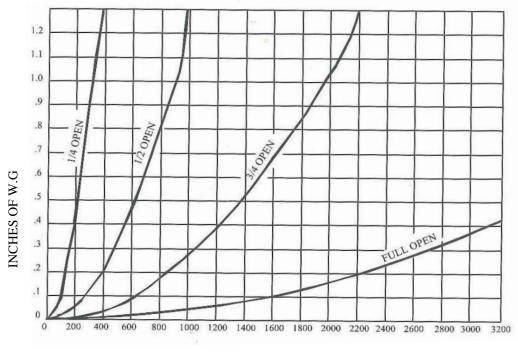


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PERFORMANCE CHART



Pressure Drop Data for Opposed Volume Damper



AIR VELOCITY THROUGH FACE AREA (FPM)



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